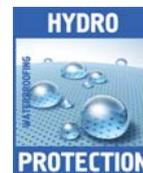


HYDROZOL® HBM PRO (SBS-PE)

hydro insulation membrane from SBS-Premium modified bitumen reinforced with polyester, with high elasticity, flexibility and tensile strength in wide operating temperature range: from -25°C to +100°C



Scope of use

HYDROZOL® HBM PRO (SBS-PE) is highly flexible hydro insulation membrane which provides secure and long lasting protection from water penetration. The product is made up by elastomeric polymers (SBS) high-quality bitumen content, which is layered on both sides with polyester. The SBS-Premium high modification of bitumen with elastomeric polymers provides excellent low-temperature flexibility. It also guarantees long-term durability (25 years) and resistance to aging at extreme operating temperature range (from -25°C to +100°C) without being influenced by frequent and abrupt change in ambient temperature.

The polyester reinforcement increase the membrane`s strength and makes it highly flexible and elastic. The product is perfect for applying on hardly reachable areas with complicated construction, multiple angles. In such places where high flexibility of the membrane is needed in order for it to be placed properly. Although the membrane has high elongation properties, it does not tear or puncture easily. If the temperature of the surrounding is changing, the membrane still has its water impermeability.

The membrane is used as first hydro insulation layer in a multilayered hydro insulation (over bituminous membrane without slate) of flat and inclined roofs. It is suitable for subterranean and dynamically loaded hydro insulations (canals, tunnels, parking areas, bridges and others).

The membranes are both sides covered by polyethylene film which preserves the adhesive properties of the rolls during the storage. The application of the membrane (using torch) is extremely strong thus adhesives are not necessary.

HYDROZOL® HBM PRO (SBS-PE) is a component of the multilayer system of bituminous hydro insulation. It cannot be used as finishing layer. It should be protected by HYDROZOL® HBM (SBS-PEP), hydro insulation membrane with SBS-Premium bitumen and fiberglass reinforcement covered by slates.

If used properly, the product has minimum 25 years of service life.



Properties

excellent elasticity in both low and high temperatures (-25°C to +100°C)	basic hydro insulation layer in a multilayer bituminous waterproofing of flat and other roofs
for applying on hardly reachable areas with complicated construction	suitable for subterranean and dynamically loaded hydro insulations
SBS-Premium modification of the bitumen	high resistance to aging

Composition

Rolls on the basis of polyester saturated with SBS modified bitumen compound, covered with polyethylene film on both sides.

Packaging and Indicative consumption

Package:

Roll 10 m² with weight 3,5 kg/m²
 Roll 10 m² with weight 4,0 kg/m²
 Roll 10 m² with weight 4,5 kg/m²
 Roll 10 m² with weight 5,0 kg/m²

Indicative consumption:

1,09 m² per 1 m² surface

Expiration date and Storage

Store indoors 6 months after the date of the production in temperatures over 5°C, with no direct sun light! Do not store close to solutions and acids since they could harm the product.

The rolls must be stored on a smooth and even surface (best: on pallets). On the construction site store only the rolls needed for the day, place them vertically on smooth and even surface.

The rolls must not be left in a horizontal position!

When storing the pallets one over another, place wood overlay between them which guarantee equal distribution of the weight on the top of the first pallet.

Instructions for Use

Base Preparation

HYDROZOL® HBM PRO (SBS-PE) is used onto all surfaces which are smooth, strong, dry, well cleaned from dust and grease, without freezing, damp and stains of salts.

All unevenness should be removed. It is recommendable to be filled in with HYDROZOL® BP BITUMEN PASTE. If there are sharp edges, they should be chopped off and rounded. Surfaces from freshly applied concrete or concrete slabs should be left to dry well for a period of 3 days to 8 weeks depending on the season.

In order to ameliorate the adhesion before application of the bituminous membranes, the surface should be primed with HYDROZOL® BG-OR SOLVENT BASED BITUMEN PRIMER or with HYDROZOL® BG-AQ WATER BASED BITUMEN PRIMER. Drying time of the primer varies between 8 and 24 hours depending on the porosity of the surface, the temperature and the moisture of the environment. The application of the membrane should be performed immediately after the primer dries up.

Preparation of the hydro insulation membrane

The application of the hydro insulation membrane should be planned in advance. Before application each roll should be unrolled and left in this position on an even surface for a few hours. If the weather is cold and it is raining, this action should be performed in warm premises, indoors. When the membranes are straightened, they should be rolled back.

If there are defects on the membranes (tear, puncture, fold, uneven surface and so on...), they should be removed by cutting.

Application

HYDROZOL® HBM PRO (SBS-PE) is applied by overlapping (6-10 cm longitudinally and 15-20 cm transversely). Use torch heating on both the surface and the lower part of the membrane until the polyethylene film melts. Meanwhile unroll the roll of membrane slowly. Press if there is necessity of adjustment. Use roller to put pressure where two membranes are overlapping so they can stick to each other well.

When applying the membrane, the film on the upper part of the roll should be firm. It should be melted when applying the finishing layer of bituminous membrane (membrane with slate). The film preserves the adhesive properties until the application of the finishing layer.

Attention!

The application of hydro insulation bitumen membranes should be performed at dry weather and temperature of the surface and the environment over +5°C and air humidity under 80%.

The rolls should be stored in a vertical position in places where there is no direct sun light.

Before application, the membranes should be unrolled and left this way at least 3 hours with the temperature of the surrounding 20°C.

Do not step on freshly applied membrane.

In the process of working use suitable personal protection: bib and brace, apron, leather shoes, goggles, gloves!

Follow fire safety regulations and manuals for torch operation!

Membranes cannot be applied using adhesive!

Classification

Complies with the requirements of European and Bulgarian standards and measures up to:

European Standard	Testing protocols
EN 13 707 EN 13 969	753501076/2014

Technical data

Testing protocols are issued by Notified Body (NB 1023) for compliance evaluation with Institute for Testing and Certification Plc, Czech Republic.

Parameter	Measure	Testing method	Testing result
Rolls width	mm	EN 1848-1	≥ 1000
Polyester weight	g/m ²	-	170 ÷ 180
Mass per unit area	kg/m ²	EN 1849-1	3,70 ±0,2 4,20 ±0,2 4,85 ±0,2 5,40 ±0,2
Cold flexibility	°C	EN 1109-1	< -25
Flow resistance at elevated temperature	°C	EN 1110	> +100
Elongation	%	EN 12311-1	50 ±25
Tensile strength - longitudinally - transversely	N/50 mm	EN 12311-1	700 ±100 500 ±100
Nail shank tear resistance - longitudinal - transversal	N	EN 12310-1	180 ±50 180 ±50
Dimensional stability	%	EN 1107-1	< ±0,6
Water tightness	kPa	EN 1928	300 kPa
Resistance to static loading	kg	EN 12730	≥ 20
Resistance to impact (method A)	mm	EN 12691	h ≥ 500
Reaction to fire	-	EN 13501-5 EN 1187	class F
Water vapour transmission properties	-	EN 1931	μ= 20000
Adhesion of granules	-	EN 1296	-
Properties after artificial aging caused by elevated temperature - Flow resistance at elevated temperature 2h (upper face and lower face) - Cold flexibility	°C °C	EN 1110 EN 1109-1	100 ±5 -25 ±5

The information contained in the current document is based on our knowledge and recent technical achievements and experience that we have at the time of the last version. The technical recommendations concerning application that we offer in order to facilitate buyers and those working with our products are non-binding and are neither grounds for legal contract relations, nor for additional obligations resulting from the purchase contract. They do not dispense buyers from the necessity to verify products' application according to the instructions for every specific use. We as manufacturers guarantee the quality of the product, but cannot influence the circumstances and methods of its use. Application of the product should be performed by qualified personnel.